

- 024R POLYCARBONATE RED, WIHT BLUE STEM
- 024B POLYCARBONATE BLUE, WITH BLUE STEM
- 524 POLYCARBONATE CLEAR, WITH CLEAR STEM

2ND SUFFIX "X" INDICATES LUER THREAD CONFIGURATION.

NONE - STANDARD THREAD

FT - FULL THREAD.

- 2. CRITICAL DIMENSIONS ARE CIRCLED AND SUBJECT TO INSPECTION. DIMENSIONS IN PARENTHESES ARE FOR REFERENCE ONLY. ALL DIMENSIONS ARE IN INCHES WITH THE NOMINAL DIMENSION IN MILLIMETERS BELOW.
- 3. REFERENCE USAGE: UNIT WILL FIT 6.6MM (0.260") I.D. TUBING.
- 4. LUER COMPATIBLE WITH ISO594-2, AND ISO80369-7.

VALVE SPECIFICATION:

BACK PRESSURE: > 30 PSI, REF. (2.1BAR). (40 PSI NOMINAL). BIOCOMPATABILITY: PASSES ISO 10993, PART 1.

MATERIALS: ALL MATERIALS ARE GAMMA RESISTANT, MEET USP CLASS VI: ARE DEHP FREE, AND NOT MADE

WITH NATURAL RUBBER LATEX.

STERILIZATION: ETO, GAMMA, AND STEAM BASED ON RAW MATERIAL SPECIFICATIONS.

QUALITY CRITERIA

O.D. FLASH: 0.015 MAX (0.4mm)

GATE VESTIGE: 0.01 MAX (0.3mm)

EMBEDDED PARTICLES, BUBBLES, SPOTS, STAINS: 0.3mm² MAX. NO MORE THAN 3 PER PART.

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	APPROVED BY A	AK	DATE 1/18/2016] H	R®	Halkey-	-Rob	ert:	S®
	MATERIAL S	SEE NOTES		TITLE					
MOLDED PARTS: GATES, PARTING LINES, AND FLASH PER QUALITY CRITERIA	FINISH N	1/A		S	waba	able Bag	Acce	ss Po	ort
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OF HALKEY-ROBERTS CORPORATION ST. PETERSBURG, FL. ANY REPRODUCTION IN PART OR AS A WHOLE WITHOUT THE WRITTEN PERMISSION OF HALKEY-ROBERTS CORPORATION IS PROHIBITED.	ANGULAR: ± 1° TWO PLACE DECIMAL THREE PLACE DECIMAL			SCALE 4:1	DO N	OT SCALE DRAW		1 OF	2

C245110XX REV H Customer Drawing

BILL OF MATERIAL:

1ST SUFFIX	2ND SUFFIX	LUER BODY	CONNECTOR	STEM			
024	FT	CLEAR POLYCARBONATE MAKROLON Rx 1805 451118					
024R	FT	CLEAR POLYCARBONATE MAKROLON Rx 1805 451118 2% RED CLARIANT TRANSPARENT	CLEAR POLYCARBONATE MAKROLON Rx 1805 451118	BLUE SILICONE 40 DUROMETER WACKER LR3003/40 DT COLOR, K75238			
024B	FT	CLEAR POLYCARBONATE MAKROLON Rx 1805 451118 4% BLUE CLARIANT TRANSPARENT					
524	FT	CLEAR POLYCARBONATE MAKROLON Rx 1805 451118	CLEAR POLYCARBONATE MAKROLON Rx 1805 451118	CLEAR SILICONE 40 DUROMETER WACKER LR3003/40			

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	MATERIAL	MATERIAL SEE NOTES			TITLE		vabable Bag Access Port							
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